

Model Identification - ATN :	
Model Selection	
Full bore type	ADIMAG
Sandwlch type	ADIMAG202
HDPE/ABS type	AVIMAG
Insertion type	AVIMAG202
Battery Powered	TEJMAG300B
Solar Powered	TEJMAG300S
Line Size	
15 NB	DN 15
25 NB	DN 25
32 NB	DN 32
40 NB	DN 40
50 NB	DN 50
65 NB	DN 65
80 NB	DN 80
100 NB	DN 100
125 NB	DN 125
150 NB	DN 150
200 NB	DN 200
250 NB	DN 250
300 NB	DN 300
350 NB	DN 350
400 NB	DN 400
500 NB	DN 500
600 NB	DN 600
Other	O
Linear material	
Hard Rubber	HR
PTFE	PTFE
PFA	PFA
Neoprene	Neo
Other	O
Electrode Material	
SS 316	SS 316
SS 316L	SS 316L
Hastelloy	Hastelloy 'C'
End connection	
Flanged End	ANSI150
Other	O
End connection material	
Mild Steel	MS
Stainless Steel 304	SS 304
Stainless Steel 316	SS 316
Body material	
MILD STEEL	MS
Stainless Steel 304	SS 304
Stainless Steel 316	SS 316
Display	
LCD	1D
LED	2D
Communication	
Not Provided	N.A
Provided	RS 485/GSM/GPRS
Indication Installation	
Integral Unit	INT
Remote Unit	RMT



Electro Magnetic Flow Meter

ATN Instrument Electromagnetic flow meter called as MAG, virtually approaches the ideal flow meter suitable for wide range of liquid flow measurements. Even with very low conductivities. The meter offers no resistance to flow hence the pressure drop is almost negligible. The measurements being based on faraday's law of electromagnetic induction, is independent in viscosity, density, pressure, temperature of flowing medium, the measurements is not affected by solid impurities as long as the min. conductivity of 5 μ s/cm is available. It is a true volumetric measurement and we offer various material of construction for meter lining & electrodes to cover majority of corrosive liquids. The technique called as pulsed DC is provided, which offers very high zero stability and accuracy of measurements. The standard current output of 4-20 mA. DC is provided, which is linearly proportional to volumetric flow rate and additional frequency output is also provided.

Principle of Operation

The method of flow measurements is based on Faraday's law of electromagnetic induction. "When a conductor moves within a magnetic field, voltage is induced in it which is proportional to the velocity of conductor".

The equation is stated below as;

$$E = B \cdot V \cdot D$$

E = Induced voltage proportional to velocity

B = Magnetic flux density

V = Mean velocity of the media

D = Distance between the sensing electrodes

Where, for a given size of flow tube & compatible amplifier the flux density 'B' is constant, the distance between the electrode is constant, hence the induced voltage is proportional to the velocity of the flowing media. Thus, unit can be calibrated in terms of volumetric flow rate by knowing the cross-sectional area of the tube.

Application

- Water & waste water treatment plant
- Effluent treatment plant
- Chemical, pharmaceutical, fertilizers
- Process, Industries, steel
- Milk, food & sugar
- Water supply scheme
- Breweries
- Pulp & paper etc.,

Advantages

- Suitable for all conductive liquid(min 5 μ s/cm)
- Pulsed DC magnetization
- Excellent long term zero stability
- Compatible of variety of corrosive & non corrosive liquids
- Low pressure and flow drop
- Mounting of indicator can be remote or integral
- Insertion types EMF available for higher line size
- Available sizes, from DN 10 to DN 1500

Electromagnetic Flow Meter -FULL BORE TYPE

ATN -ADIMAG



ATN full bore electromagnetic type flow meter is called ADIMAG are micro-controller based full bore type electromagnetic flow meters specially used for various industrial applications. These flow meters accurately measure the flow rate of conductive liquids & slurries in closed pipes. Due to its simple and rigid design, the flow meter is an obstruction-less & maintenance-free instrument in place of conventional mechanical flow measuring devices. The instrument is based on Faraday's law of electromagnetic induction.

Features

- Full bore type
- Suitable for conductive liquids
- Universal power supply 90-260VAC, optional 24VDC (Optional)
- Standard Input supply 110 TO 230 V AC50 Hz
- Empty pipe indication
- Protection class: electronics-IP 66, flow tube-IP68
- Material option depending upon process data
- Local indication through LCD display
- HART compatible (Optional)
- Inbuilt relay status output (high/ low/ batch)
- Simple & cost effective construction
- Communication RS485 GSM/GPRS

MODEL	ADIMAG
Lining	Rubber / PTFE / PFA/Other
Meter size	HR DN 25 to DN 1500
	PTFE DN 10 to DN 300
Flow through pipe	SS 304/SS 316
Electrodes	SS316/SS 316L/Hastelloy-C
Flow meter body	M.S/SS 304/SS316/CS
Flange material	M.S/SS 304/SS316/CS
Flange standard	ANSI/DIN
Input supply	110 TO 230 V AC50 Hz
Power supply of field coils	Pulsed DC
Minimum conductivity	5 μ s/cm

Electromagnetic Flow Meter -WITH LINED LINING & SANDWICH TYPE

ATN -ADIMAG202

ATN without lining & sandwich type flow meter is called ADIMAG202 are micro-controller based without lining and sandwich type electromagnetic flow meters specially used for various industrial applications. These flow meters accurately measure the flow rate of conductive liquids & slurries in closed pipes. Due to its simple and rigid design, the flow meter is an obstruction-less & maintenance-free instrument in place of conventional mechanical flow measuring devices. The instrument is based on Faraday's law of electromagnetic induction.



MODEL	ADIMAG202
Lining	NII
Meter size -Sandwich type	DN 25 to DN 300
Meter size -Without lining	DN 10 to DN 1500
Flow through pipe	SS 304/SS 316
Electrodes	SS316/SS316L/Hastelloy-C
Flow meter body	M.S/SS 304/SS 316/CS
Flange material	M.S/SS 304/SS 316/CS
(for without lining model)	
Flange standard	ANSI/DIN
(for without lining model)	
Input supply	110 to 230 V AC 50Hz
Power supply of field coils	Pulsed DC
Minimum conductivity	5 μ s/cm
End connection	Sandwich/SMS/ (for sandwich model)
	Tri clover end

Features

- Full bore type
- Suitable for conductive liquids
- Universal power supply 90-260VAC, optional 24VDC (Optional)
- Standard Input supply 110 TO 230 V AC50 Hz
- Empty pipe indication (Option)
- Protection class: electronics-IP 66, flow tube-IP68
- Material option depending upon process data
- Local indication through LCD display
- HART compatible (Optional)
- Inbuilt relay status output (high/ low/ batch)
- Simple & cost effective construction.

Electromagnetic Flow Meter -HDPE / PVC / ABS

ATN HDPE/PVC/ABS electromagnetic type flow meter is called AVIMAG are micro-controller based full bore type electromagnetic flow meter. These flow meters accurately measure the flow rate of conductive liquids & slurries in closed pipes. Due to its simple and rigid design, the flow meter is an obstruction-less & maintenance-free instrument in place of conventional mechanical flow measuring devices. This is light weight flow meter specifically for irrigation, construction equipments application.

MODEL	HDPE / PVC
Lining	NII
Meter size	DN 15 to DN 200
Flow through pipe	HDPE / PVC / ABS
Electrodes	SS316/SS316L/Hastelloy
Flow meter body	HDPE / PVC / ABS
Flange material	HDPE / PVC / ABS
Flange standard	ANSI/DIN
Input supply	110 to 230 V AC 50Hz
Power supply of field coils	Pulsed DC
Minimum conductivity	5µs/cm
End connection	ANSI / DIN / BSP / NPT



Temp 0-55°C

Features

- Full bore type
- Suitable for conductive liquids
- Universal power supply 90-260VAC, optional 24VDC (Optional)
- Standard Input supply 110 TO 230 V AC50 Hz
- Empty pipe Indication
- Protection class: electronics-IP 66, flow tube-IP68
- Material option depending upon process data
- Local Indication through LCD display
- Light weight Design
- Simple & cost effective construction

ATN -AVIMAG

Electromagnetic Flow Meter -BATTERY POWERED

ATN battery powered electromagnetic type flow meter is called TEJMAG300B. It is ideal when power supply on field not present, the battery powered TEJMAG300B gives the flexibility to install a reliable flow meter, virtually anywhere, without distorting accuracy & performance. TEJMAG300B is provided with 2 to 10 years of continuous battery operation depending on measurement frequency. The flow meter is extremely easy to use, simple to install & requires no regular maintenance.

ATN -TEJMAG300B



Features

- Full bore type
- Suitable for conductive liquids
- Battery operated
- Local Indication through LCD
- Data logging facility for 10 years
- Communication port (optional)
- Empty pipe Indication
- Maintenance free
- Simple & cost effective construction
- Protection class: electronics-IP 66, flow tube-IP 68

Electromagnetic Flow Meter -INSERTION TYPE



ATN Insertion type electromagnetic type flow meter is called AVIMAG202 are micro-controller based electromagnetic flow meter. These flow meters accurately measure the flow rate of conductive liquids & slurries in closed pipes. Due to its simple and rigid design, the flow meter is an obstruction-less & maintenance-free instrument in place of conventional mechanical flow measuring devices. This is light weight flow meter specifically for irrigation application.

Features

- Full bore type
- Suitable for conductive liquids
- Universal power supply 90-260VAC, optional 24VDC (Optional)
- Standard Input supply 110 TO 230 V AC50 Hz
- Empty pipe Indication (Optional)
- Protection class: electronics-IP 66, flow tube-IP68
- Material option depending upon process data
- Local Indication through LCD display
- Light weight Design
- Simple & cost effective construction

MODEL	Insertion Types
Lining	NII
Meter size	DN 300 to DN 2000
Temperature	0-150°C
Electrodes	Hastelloy / SS 316
Flow meter body	SS 304 / SS 316
Input supply	110 TO 230 V AC.50 HZ
Power supply of field coils	Pulsed DC
Min. conductivity	5µs/cm

ATN -AVIMAG202

Electromagnetic Flow Meter -SOLAR POWERED



ATN solar powered and GSM/GPRS electromagnetic type flow meter is called TEJMAG300S is battery powered electromagnetic flow meter. It is ideal when power supply on field not present, the battery powered TEJMAG300S gives the flexibility to install a reliable flow meter, virtually anywhere, without distorting accuracy & performance. TEJMAG300S. The flow meter is extremely easy to use, simple to install & requires no regular maintenance.

MODEL	TEJMAG300S
Lining	Rubber / PTFE / PFA
Meter size	DN 15 to DN 600
Flow through pipe	SS 304/SS 316
Electrodes	SS316/SS316L/Hastelloy-C
Flow meter body	M.S/SS 304/SS316/CS
Flange material	M.S/SS 304/S 316/CS
Flange standard	ANSI/DIN
Input supply	12VDC Solar Powered
Power supply of field coils	Pulsed DC
Minimun conductivity	5µs/cm

Features

- Full bore type
- Suitable for conductive liquids
- Local Indication through LCD
- Communication port (optional)
- Empty pipe Indication
- Maintenance free
- Simple & cost effective construction
- Protection class: electronics-IP 66, flow tube-IP 68

Flow Transmitter specifications

Type	Integral mounted (Standard) Remote mount(on demand)
Media conductivity	Minimum 5µS/cm
Maximum pressure	From DN 10 to DN 80-PN 40 From DN 100 to DN 200-PN 16 From DN 250 to DN 350-PN 10 For higher size please consult factory
Signal output	4-20 mA Max.600Ω
LED Display	Flow rate 4 digit LED(LPM/LPH/M3/HR) Totalized quantity 9 digit LED
LCD Display	16x2 LCD - 1st Row Digit for Flow Rate & 2nd Row Digits for Totalize Flow
Calibration velocity at factory	0.3 M/sec to 5 M /sec
Maximum viscosity of Media allowed	200 CP
Power supply of field coils	Pulsed DC
Reference conditions	Power supply nominal Temperature 27°C ,±2°C
Repeatability	±0.2 % of Reading
Accuracy	±0.5% of reading (at ref. conditions) Between 100% to 10% of calibrated range 0.75% of reading for flow rate between 10% to 5%
Ambient temperature	0-50°C
Temperature drift	±0.015% per Deg C. Max
Humidity	99% of R.H. Max Nom. Condensing
Housing material	Aluminum Die. cast ABS (For HDPE/PVC Model)
Power supply	110-230 V AC.50 HZ
Cable entries(PG9)	3 No. for remote amplifier 2 No. for Integral amplifier
Lining thickness(based on line size)	Rubber-2.5 to 6mm
Ingress protection	Teflon to 6mm IP 65
Response Time	2 sec.
Flow velocity range	0.3 Mtr/sec To 12 Mtr/sec.

Flow Meter Selection

Criteria	PTFE/PFA Lining	Rubber Lining	Without Lining (SS 304/SS316 tube)	HDPE/PVC	Insertion Type	Sandwich Type
Service Media	Water, Chemical, STP, ETP, Hot water, Juice, Molasses, Milk Corrosive liquid	Raw water, diluted chemical/sewage, molasses	Raw & clean water, STP, ETP, ETP	Clean water, chemical, STP, ETP, Sewage, molasses	Water, chemical, STP, ETP, sewage, molasses	Water, chemical, STP, ETP, sewage, molasses
Temperature	PTFE-0-150 Deg PFA-0-200 Deg	0-70 Deg	0-150 Deg	0-50 deg	0-150deg	0-150deg
Pressure	0-25 KG/CM2	0-25 KG/CM2	0-25 KG/CM2	0-10KG/CM2	0-25 KG/CM2	0-25 KG/CM2
Line size	DN 10-DN 300	DN 25-DN 1500	DN 10-DN 1500	DN 15-DN 200	DN 300-DN 2000	DN 25-DN 300
Electrodes	Hastelloy/SS 316	Hastelloy/SS 316	Hastelloy/SS 316	Hastelloy/SS 316	Hastelloy/SS 316	Hastelloy/SS 316
Flanges (Process conn.)	ANSI/DIN	ANSI/DIN	ANSI/DIN	ANSI/DIN/BSP/NP T/SMS/ Trilover End	NA	NA
Display	Integral/Remote/ Panel	Integral/Remote/ Panel	Integral/Remote / Panel	Remote	Remote	Integral/Remote /Panel
Output	4-20mA, RS485, Rs232, Relay, GSM, GPRS	4-20mA, RS485, Rs232, Relay, GSM, GPRS	4-20mA, RS485, RS232, Relay, GSM, GPRS	4-20mA, RS485, Rs232, Relay, GSM, GPRS	4-20mA, RS485, Rs232, Relay, GSM, GPRS	4-20mA, RS485, Rs232, Relay, GSM, GPRS

Flow Meter Dimensions for standard Model

Criteria					Flange Details				
					Flange Dia	Dia of Bolt circle	No. of Holes	Thickness Of Range	Dia of Bolt Circle
Size DN	A (mm)	B (mm)	C (mm)	Wt. (kg)	O	K	H	C	D
15	200	88.9	290	6.0	88.9	60.3	4	11.1	15.9
20	200	98.4	290	6.5	98.4	69.8	4	12.7	15.9
25	200	107.9	295	7.5	107.9	79.4	4	14.3	15.9
32	200	117.5	295	8.5	117.5	88.9	4	15.9	15.9
40	200	127.0	285	9.0	127	98.4	4	17.5	15.9
50	200	152.4	310	11.0	152.4	120.6	4	19	19
65	200	177.8	335	14.5	177.8	139.7	4	22.2	19
80	200	190.5	350	16.5	190.5	152.4	4	23.8	19
100	250	228.6	385	22.0	228.6	190.5	8	23.8	19
125	250	254.0	410	26.0	254	215.9	8	23.8	22.2
150	250	279.4	435	29.0	279.4	241.3	8	25.4	22.2
200	300	342.9	500	43.0	342.9	298.4	8	28.6	22.2
250	350	406.4	560	57.0	406.4	361.4	12	30.2	25.4
300	400	482.6	640	77.0	482.6	431.8	12	31.8	25.4

Flow Range- Min. velocity-0.3 M3/Hr & Max. Velocity-12M3/Hr

DN	15	25	32	40	50	65	80	100	125	150	200	250	300	350	400	500	600
Inch	½	1	11/4	11/2	2	2.5	3	4	5	6	8	10	12	14	16	20	26
M3/Hr Min	0.1	0.5	0.8	1.3	2.1	3.5	5.4	8.4	13.2	19	33.9	53	76.3	103.9	135.8	212.1	305.4
M3/Hr Max	7.6	21.2	34.7	54.2	84.8	143.3	217.1	339.2	530.1	763.1	1357	2120	3053	3986	4919	5852	6785

Installation Guidelines

